

Digitized Automation for a Changing World

Delta AC Motor Drive



TABLE OF CONTENTS

AC Motor Drive	
Compact Drive	
 High-Functionality Compact Drive MX300/MH300 (Advanced Type)/MS300 (Standard Type)/ME300 (Basic Type)/MS300 IP66/NEMA 4X (High Protection Type) 	1
Sensorless Vector Control Compact Drive VFD-E / VFD-EL / VFD-EL-W/ VFD-EL-C	6
Standard Drive	
 High Performance Vector Control Drive C2000 Plus 	8
 Heavy Duty Vector Control Drive CH2000 	9
High-Speed Fluid Machinery Solution	
High-Speed Fluid	
 High Frequency Motor Drive C2000-HS 	10
 High Performance Liquid Cooled Drive C2000-R 	11
 Active Magnetic Bearing Drive AMBD 	12
Fans and Pumps	
 Open-Loop Variable-Torque Standard Drive VP3000 	13
• Fan / Pump Vector Control Drive CP2000	14
• IP55 Fan / Pump Drive CFP2000	15
 Motor-Mounted Pump Drive MPD 	16
Motors	
PMa Synchronous Reluctance Motor MSI	17

Injection Molding Solution	
Hybrid Injection Molding Solution HES-C / MST / VFD-VJ	18
• Full Electric / Hybrid Injection Molding Solution New IAS	20
 Intelligent Injection Molding Monitoring Solution DIAEAP-IMM 	21
Industry-Specific Applications	
Logistics	
Telescopic Belt Conveyor Intergrated Drive LTC	22
Conveying Equitpment	
 Specialized Motor Drive for Electric Distribution Panel New VFD-EL-D 	23
Elevator and Door Control	
• Integrated Elevator Drive IED-S	24
Advanced Elevator Drive EB3000	25
• Elevator Drive VFD-ED	26
Compact Elevator Drive MH300-L	27
Textile	
• Textile Vector Control Drive CT2000	28



Compact Drive

Compact Multi-Drive MX300



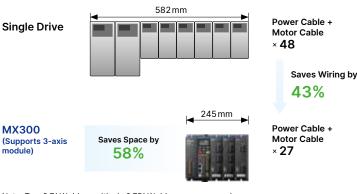
Bilateral Installation & Compact Size

- Modular structure saves cabinet space
- Controls up to 6 inverter modules, 15 axes
- Plug-in installation for fast setup
- Supports Modbus and CANopen, connects and controls up to 15 axes
- Regenerative power on a common DC bus ensures energy efficiency
- Max. 200% starting torque, 150% 60 sec. overload capacity

Saves cabinet space + wiring + accessories = cost efficiency

- · Multi-drive saves cabinet space and cables
- Unifies screw hole location between modules for simple installation

Regenerative power on a common DC bus ensures energy efficiency • Axes are in a common DC bus configuration



Consume Regenerative Regenerative Energy Energy Energy

Note: Two 3.7kW drives with six 0.75kW drives as an example

Power Range	0.4kW	0.75 kW	1.5 kW	2.2 kW	3.7 kW	5.5 kW	7.5 kW	11kW	15kW	18.5 kW	22 kW
				230 V 1-Phas (Under Deve							
	230 V 1-Axis (Under Deve										
	230 V 2-Axis (Under Deve										
MX300							460 V 3-Phas	e Rectifier			
	460 V 1-Axis	Inverter									
	460 V 2-Axis	Inverter									
	460 V 3-Axis	s Inverter			(Under Development)						

Applications

Open-loop control applications with multiple low-power axes, such as glass edging machine, woodworking machine, car wash machine, and more.

High Performance Compact Drive MH300

Transmission & Tension Control Solutions

Outstanding Drive Performance

- Supports induction and PM motors with optional PG cards for highly precise speed and position control
- Provides powerful torque output at low frequency (0.5 Hz/200% without PG vector control; 0 Hz/200% with PG vector control) for stable heavy duty operation at low speed and high torque



Strong System Support

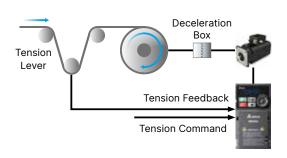
- Built-in PLC with 5k steps; system programming function saves costs
- Highly safe and reliable with Safe Torque Off (STO) SIL2/PL d
- All models can be connected through common DC bus
- Built-in Modbus and CANopen communication; optional communication card: EtherNet/IP, Modbus TCP, EtherCAT, DeviceNet, PROFIBUS DP, and PROFINET

Flexible Expansion

- Built-in two 33kHz high-speed pulse input terminals (MI6 & 7) and one output terminal (DFM)
- Built-in two accessory card slots for PG card, I/O expansion card, communication card, or 24 V power card at the same time

Tension Control

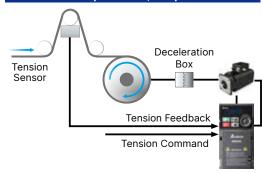




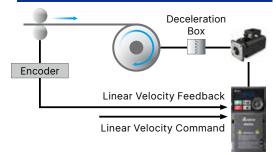




Closed-loop tension, torque control



Steady linear velocity control



Applications

Machine tools, Textile machinery, Woodworking machinery, Rubber and plastic machinery, Winding / unwinding applications



Power Range	0.2 kW 0.25 HP			1.5 kW 2 HP	2.2 kW 3 HP	3kW 4HP	3.7/4 kW 5 HP			18.5 kW 25 HP			
MUSOO	115 V / 1- 230 V / 1	•											
MH300	230V/3	3-phase					230V/3	-phase					
		460 V / 3	3-phase										



Compact Drive MS300

Built-in PLC, Various Communication Protocols and Wide Power Range

- Overload capacity up to 150%/60 secs and 200%/3 secs for various constant torque loads
- Supports IM/IPM/SPM motors
- Supports Delta's MSI motors for an IE5 energy-efficient system (please refer to the product description of the motor series)
- High torque at low speed (up to 200% at 0.5 Hz with vector control) for stable operation of heavy-duty equipment
- Integrated PLC function (2k steps)
- Highly safe and reliable with Safe Torque Off (STO) SIL2/PL d
- Built-in EMC filter^(optional)
- Pull-out keypad
- 24 V power supply card^(optional) for unexpected shutdowns
- USB charging on PC is available for parameter setting and update (no need for power supply from main circuit)
- Built-in Modbus and optional communication cards: CANopen, DeviceNet, EtherNet/IP, EtherCAT, PROFIBUS DP, Modbus TCP, and PROFITNET
- High-speed model up to 1,500 Hz

Plate-Mount Design

- Customers can design their own cooling system, applicable to water / oil / air cooling and others
- It can be used for applications with large on-site flecking and easy to block cooling fans, or textile and vacuum pump equipment with independent cooling plates at the customer's site















Powe	er Range	0.2 kW 0.25 HP		0.75 kW 1HP	1.5 kW 2 HP	2.2 kW 3 HP	3kW 4HP	3.7 kW 5 HP	5.5 kW 7.5 HP	7.5 kW 10 HP	11 kW 15 HP	15 kW 20 HP	18.5 kW 25 HP	22 kW 30 HP
		115 V / 1-p	hase											
	Standard	230 V / 1-	phase											
	0~599Hz	230V/3-	phase											
			460V/3	-phase										
MS300					230 V / 1-	phase								
	High-speed 0 ~ 1.500 Hz				230V/3-	phase								
	0 1,000112				460 V / 3-	phase								
	Plate-mount 0 ~ 599 Hz			460V/3	-phase									

Applications

Machine tools, Air compressors, Textile machines, Woodworking machines, Packaging machines, Electronics, Fans and pumps



Basic Compact Drive ME300

Compact Design for Basic Applications

- Overload capacity up to 150%/60 secs and 200%/3 secs for various constant torque loads
- Supports IM/IPM/SPM motors
- High torque of 200% at low speed 3 Hz
- Built-in braking chopper
- Pulse/PWM input as frequency command
- Built-in EMC filter^(optional) and Safe Torque Off (STO) SIL2/PL d^(optional)
- Built-in sleep mode, water leak inspection, and multi-pump (in parallel) alternative operation function
- PCB with 100% conformal coating; compliant with IEC 60721-3-3 Class 3C3
- Built-in Modbus protocol
- Macro function for quick parameter setting for pumps, conveyor systems and more
- Supports pull-out operation panel (optional)

Pumping Functions

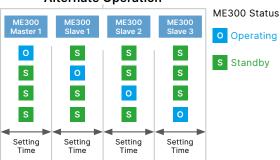
- Sleep mode and water leakage detection: Enters/Maintains sleep status at constant voltage to avoid frequent start and stop (parameter configuration required)
- Lack-of-water detection: Decelerates and stops operation for no water supply to avoid pump damage due to dry-run operation

Multi-pump Control

- Alternate operation: Multiple pumps alternately operate at regular intervals (hourly, daily, or weekly) for easy maintenance and pump lifespan extension
- Constant pressure mode: Maintains constant water output pressure and adjusts the number of pumps per requirements for water supply and energy efficiency



Alternate Operation



Constant Pressure Mode

ME300 Master 1	ME300 Slave 1	ME300 Slave 2	ME300 Slave 3	Water Usage
0	S	S	S	#
0	0	S	S	ተተተ
0	0	0	S	4444
0	0	0	0	##



Power	Range	0.1kW 0.125 HP	0.2 kW 0.25 HP	0.4 kW 0.5 HP	0.75 kW 1HP	1.5 kW 2 HP	2.2 kW 3 HP	3 kW 4 HP	3.7 kW 5 HP	5.5 kW 7.5 HP	7.5 kW 10 HP
		115 V / 1-pha	ase								
ME300	Standard	230 V / 1-ph	ase								
ME300	0~599Hz	230 V / 3-ph	nase								
				460 V / 3-p	hase						

Applications

Logistics, Food packaging machines, Woodworking machines, Fans and pumps, Electronics, Conveyance equipment



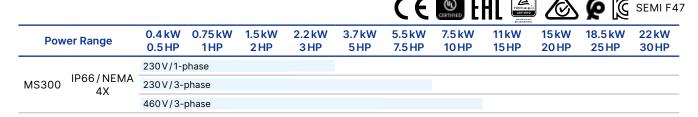
High Protection Compact Drive (IP66 Model) MS300 IP66/NEMA 4X

Durable Operation under Harsh Conditions

- · Protection against humidity and dust in industrial environments
- Main switch^(optional) for fast installation, no need for an electric control cabinet to save cost
- · Built-in braking chopper
- Integrated PLC function (2k steps)
- Highly safe and reliable with Safe Torque Off (STO) SIL2/PL d
- Built-in EMC filter (optional)
- Standard keypad
- Built-in Modbus; optional communication cards: CANopen, DeviceNet, EtherNet/IP, EtherCAT, PROFIBUS DP, Modbus TCP, and PROFINET* for multiple applications and communication needs

IP66/NEMA 4X Rated Protection Against Water and Dust





Applications

For humid or dusty environments in various industries such as food & beverages, pumps, and more

^{*} Contact Delta for more details.

Sensorless Vector Control Compact Drive VFD-E

- Built-in EMC filter for 230 V single-phase and 460 V three-phase models to effectively minimize electromagnetic interference
- Standard Modbus protocol via RS-485 and optional fieldbus cards (including PROFIBUS, DeviceNet and CANopen)
- Optional extension modules for more flexible applications, such as PG (Encoder) card, I/O card and Relay card
- Built-in PLC with 500 steps program capacity



Vacuum compressor, Conveyor and transportation, Fan/pump equipment, Paper/textile, Food processing, Woodworking, Machining tool/metal processing

Sensorless Vector Control Compact Drive VFD-EL

- 6 sets of Digital Input,1 set of Relay, 1 set of Analog Input, 1 set of Analog Output
- Built-in EMI filter for 230 V single-phase and 460 V three-phase models to effectively minimize the electromagnetic interference
- Supports side-by-side installation and DIN-rail mounting
- Built-in constant pump pressure control and PID control

Applications

Edge banding, Logistics conveyor, Material handing

Sensorless Vector Control Economical VFD-EL-W

- 4 sets of Digital Input, 1 set of Relay, 1 set of Analog Input, 1 set of SG+/SG-
- Supports side-by-side installation
- KC Certification (EL-W-1)

Applications

Edge banding, Logistics conveyor, Food packing, Material handling

Canopen Communication Compact Drive VFD-EL-C

- Built-in CANopen(Ci402) & RS-485(Modbus)
- CANopen remote I/O (6DI +4DO)
- Dual RJ45 port, CANopen no Hub required
- CE certification

Applications

Photovoltaic production line, Food packing, Spray painting, Logistics, Woodworking



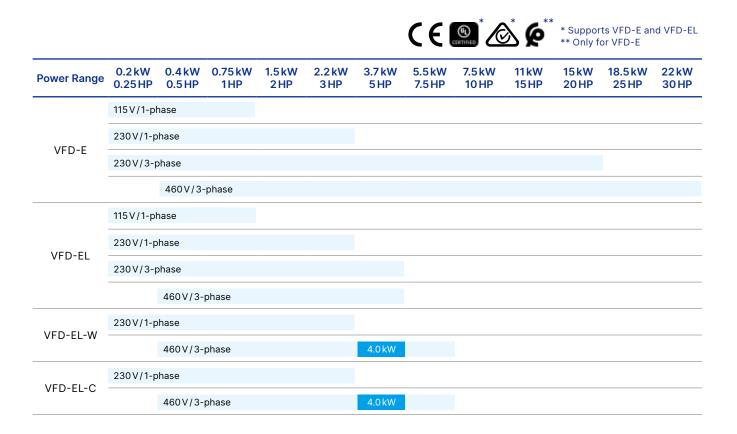








Category	Item	VFD-EL	VFD-EL-W	VFD-EL-C
	Digital input	6	4	6
	Digital output			4
	Relay	1	1	
Terminal	Analog input	1	1	
	Analog output	1		
	RJ45 port	1	1	2
	SG+ / SG- terminals		•	
	DC_BUS terminals	•		
S	Modbus RS485	•	•	•
Communication	CANopen Ci402			•
	EMI filter	•		
Others	Installation	wall-mounted, DIN-rail	wall-mounted	wall-mounted
	Frequency control knob	•	•	



Standard Drive

High Performance Vector Control Drive

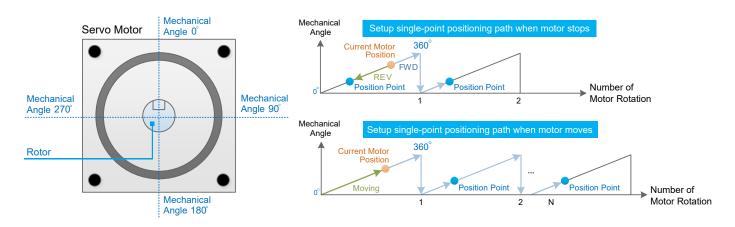
C2000 Plus

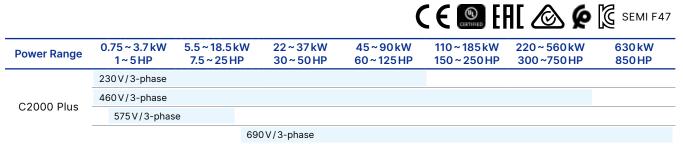
Best Choice for General Drive Controls

- Heavy duty overload capability: 150%/60 secs and 180%/3 secs, suitable for constant torque applications
- Supports induction/PM/SynRM motors
- Field-oriented vector control
- P2P control
- Wide power range (up to 560 kW for 460 V models)
- User-friendly Start Wizard
- Display in 9 languages: English, Spanish, Portuguese, French, Russian, Turkish, German, Italian, and Traditional/Simplified Chinese
- Built-in PLC with 10k steps program capacity
- Enhanced protections and adaptation with PCB coating, compliant with Class 3C3
- · Modular design for easy maintenance and extension
- Built-in Modbus and optional communication cards:
 EtherCAT, PROFINET, EtherNet/IP, PROFIBUS DP, DeviceNet, Modbus TCP, and CANopen

Single-Point Positioning

Positions the motor at a specific point (within a single rotation) for precise stop upon request





^{*} The default of 575V & 690V models are light duty

Applications

Machine tools, Extruders, Calender machines, Paper machines, Compressors, Wire drawing machines, Packaging machines



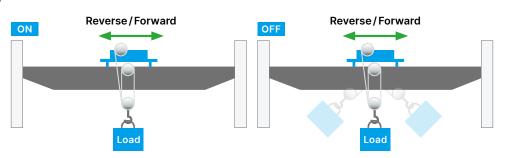


Heavy Duty Vector Control Drive CH2000

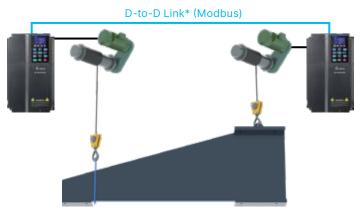
Excellent High Overload Capability for Impact Loading Applications

- Fast response to impact loads
- Super Heavy Duty (SHD) setting for high overload capability: 150%/60 secs, and 200%/3 secs
- Large starting torque: Over 200% at 0.5 Hz/200% at 0 Hz in FOC+PG mode
- Supports both induction and permanent magnet motors
- Various crane functions for high performance:
 Real-time anti-sway, anti-crab, torque proving, and shaft-synchro
- Modular design for easy installation and maintenance
- Built-in PLC with 10k steps program capacity
- Built-in braking unit (up to 75kW)
- Built-in Modbus communication
- Optional communication cards: PROFIBUS DP, DeviceNet, Modbus TCP, EtherNet/IP, EtherCAT and CANopen

Real-Time Anti-Sway



Advanced Crane Functions



*Device-to-device link





SEMI F47

Power Range	0.75 ~ 3.7 kW 1 ~ 5 HP	5.5 ~ 18.5 kW 7.5 ~ 25 HP	22 ~ 37kW 30 ~ 50 HP	45 ~ 75 kW 60 ~ 100 HP	90 ~ 220 kW 125 ~ 300 HP	280 ~ 450kW 375 ~ 600 HP
CH2000	230 V / 3-phase					
CH2000	460 V / 3-phase					

Applications

Machine tools, Punching machines, Cranes and hoists



High-Speed Fluid

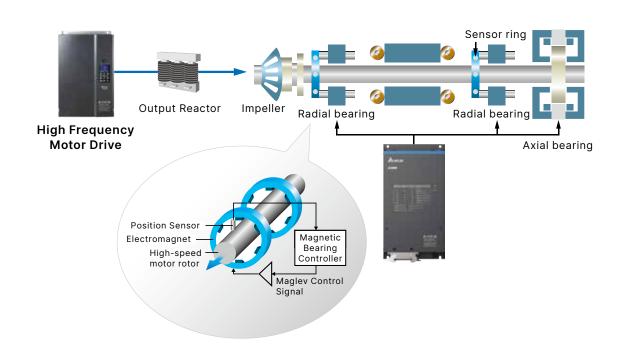
High Frequency Motor Drive C2000-HS

Prime Product for High-Speed Fluid Applications

- Supports all kinds of high speed motors, including IM(induction motor), SPM (surface permanent magnet motor),IPM (Interior permanent magnet motor)
- Max. operating frequency up to 1,500 Hz
- 120% of rated current: 1 minute for every 5 minutes, 160% of rated current: 3 seconds for every 30 seconds
- Direct drive mechanism: reduced system footprint, higher efficiency and lower cost
- With FOC sensorless control, the speed control precision reaches 1:100
- Maintains high motor drive efficiency of up to 98% while running at a high carrier frequency
- All series built-in DC reactor to suppress harmonics distortion and compliant with EN61000-3-12
- Certifications: GB/T12668-2, UL508c, CE



Structure



Power	30 kW	37 kW	45 kW	55kW	75 kW	90 kW	110 kW	160 kW	220 kW	355kW
Range	40 HP	50 HP	60 HP	75 HP	100 HP	125 HP	150 HP	215 HP	300 HP	475 HP

C2000-HS 460V/3-phase

Applications

Maglev chiller, Maglev and air bearing, Air compressor and turbo blower, Micro turbine generator, Fly-wheel energy storage



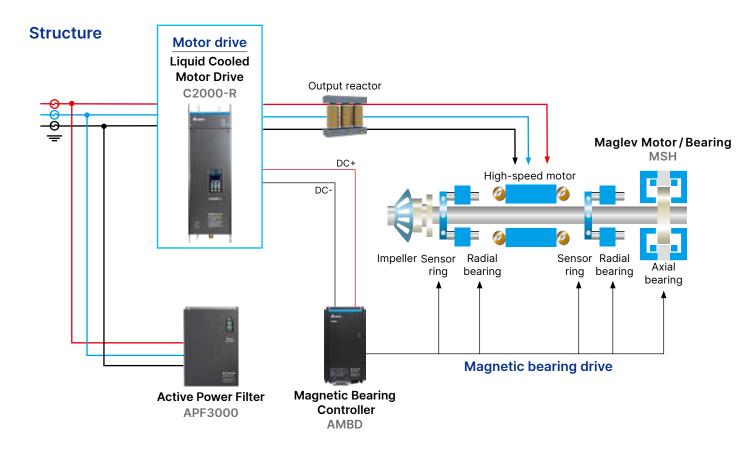
High Performance Liquid Cooled Drive C2000-R

Optimized Liquid Cooling Design, Compact Size

- Compact design saves space: Special heat dissipation design greatly reduces the volume compared with air-cooled drives
- Outstanding control technology for precise operation: Built-in motor ID parameters for sensorless control with stable output speed and optimized dynamic response; With FOC sensorless control, the speed control precision reaches 1:100
- Low harmonic distortion design reduces the impact on the power grid and peripheral equipment: All rating built-in DC reactors; Reduces harmonic distortion; Compliant with EN61000-3-12
- High EMC level, less additional accessory requirements: No external filter is required to meet C3 level requirement
- Anti-condensation function without an external controller: Built-in water temperature control function, effectively prevents condensation without an external controller







Power	132 kW	160 kW	185 kW	220 kW	250 kW	280 kW	315 kW	355kW	450 kW
Range	175HP	215 HP	250 HP	300 HP	335 HP	375 HP	420 HP	475HP	600 HP
C2000-R	380V~460V/	3-phase							

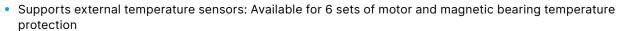
Applications

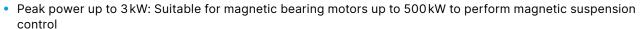
Chiller units for HVAC systems, Tunnel boring machine, Mining crusher

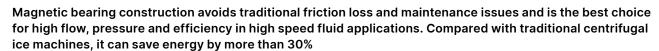
Active Magnetic Bearing Drive AMBD

New Generation Fluid Magnetic Solution

- Wide input voltage range: Wide DC power input to apply with the current terminals of 230/460V inverters
- Lower implementation costs: Leverages Delta's inverter feature of power regeneration from deceleration, no need for UPS
- Magnetic bearing 5-axis control: Independent front and rear radial bearing control to reduce vibration and enhance magnetic suspension control accuracy. Independent axial position control to detect shaft elongation and avoid collisions caused by excessive temperature
- High control accuracy: Compliant with the ISO 14839-2 Zone A standard.
 The bearing vibration displacement is less than 30% of the maximum vibration displacement



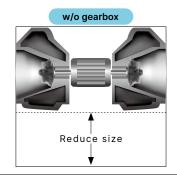




Ball Bearing

High-Speed Magnetic Bearing





- High-speed impossible. The limit rotation speed is about 8,000 rpm
- High speed (7,000~8,000 rpm) needs to be equipped with oil or water cooling equipment, and mechanical system needs a gearbox
- Advantage: Low friction coefficient, smaller rotor inertia, longer life than traditional bearings, high system rigidity, anti-compressor surge shock
- Disadvantage: Parameter adjustment, higher price, extra sensors installation

Peak Po	wer Range	1.5 kW	3.0 kW
	Input Voltage	2	250 ~ 600 V _{DC}
VFD-DD	Rated Output Voltage	6 Arms	10 Arms

Applications

Magnetic bearing chillers, Magnetic bearing turbo blowers, Micro gas turbines, Flywheel energy storage systems



Fans and Pumps

Open-Loop Variable-Torque Standard Drive VP3000

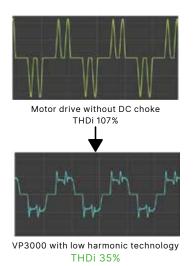
New

High Efficiency, Stability, and Lower Harmonics Next-Generation Standard Drive for the Fluid Industry

- · Controls various high-efficiency motors: IM, PM, and SynRM
- Effective harmonic suppression to extend system life: The lowest harmonics can reach THDi Min. 35%, better than EN 61000-3-12 standard
- The volume of the slim type appearance design is 23% smaller, compared to the previous generation
- Predictive Maintenance (PdM): Monitors key components service life for stable equipment operation
- Built-in EMC filter C2, C3
- Enhances the corrosion resistance capacity: The PCB coating complies with IEC 60721-3-3 class 3C3
- · Built-in PLC 20k steps, with drive and controller integrated
- Built-in multi-pump function: Alternate operation, constant pressure mode, and pump redundancy

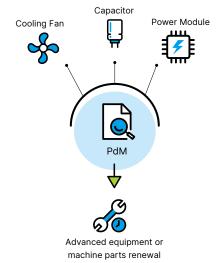
Effective Harmonic Suppression

- Adopts lower harmonic technology to effectively suppress harmonics without an extra reactor*
- The lowest harmonics can reach THDi min. 35%, much better than EN 61000-3-12 standard (THDi < 48%)



Predictive Maintenance (PdM)

 Early maintenance notification for power module, capacitor, and cooling fan to allow replacement before end of service life and prevent sudden downtime



*Available in lower harmonic models. For details, please refer to Model Name Explanation.



Power Range	0.75 ~ 3.7 kW	5.5 ~ 18.5 kW	22~37kW	45~90 kW	110 ~ 185 kW	220~450kW	560~630kW
	1 ~ 5 HP	7.5 ~ 25 HP	30~50HP	60~125 HP	150 ~ 250 HP	300~600HP	715~850HP
VP3000	460 V / 3-phase						

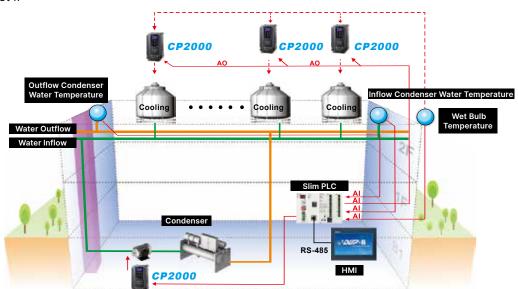
Applications

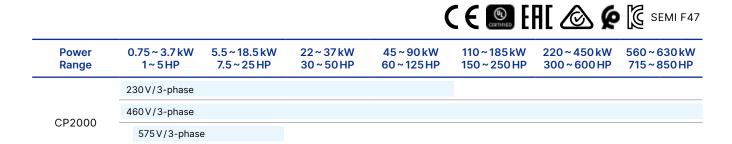
HVAC, Chiller, Air compressors, Tunnel ventilation, Water supply and treatment

Fan / Pump Vector Control Drive CP2000

Excellent for Large Power Fans and Pumps Applications

- Supports IM/PM/SynRM motors
- Built-in Modbus and BACnet MS/TP communication
- Enhanced PCB (Printed Circuit Board) conformal coating improves drive durability; compliant with Class 3C3
- Fire mode and Bypass mode: Continuous pressure output to extract smoke when a fire accident or other emergency occurs
- Fast and easy installation with quick settings for self-defined parameter groups and parameter duplication
- Various modes for fans/pumps applications:
 PID control, sleep/wake up functions, flying start and frequency-hopping functions
- Supports Delta's MSI motors for an IE5 energy-efficient system (please refer to p.17)
- · Built-in LCD keypad for easy operation, and the TPEditor software allows user-defined home page editing
- Synchronous multi-pump control of up to 8 motors, and fixed amount/fixed time circulation control (optional relay expansion cards available)
- Built-in PLC with 10k steps program capacity and real-time clock (RTC)
- Optional communication cards: PROFIBUS DP, DeviceNet, Modbus TCP, EtherNet/IP, CANopen, PROFINET and BACnet IP





690 V / 3-phase

Applications

Factory automation, HVAC, Fans and pumps





IP55 Fan / Pump Drive CFP2000

For HVAC and Fans/Pumps Applications

- Supports induction/PM/SynRM motors
- IP55 and IP41 protections
- Built-in main switch for the IP55 models (optional)
- Built-in Safe Torque Off (STO) SIL2
- Built-in EMC filter; compliant with IEC 61800-3 C2/C1
- Built-in DC reactor effectively reduces harmonic distortion; compliant with IEC 61000-3-12
- Enhanced PCB (Printed Circuit Board) conformal coating improves drive durability; compliant with Class 3C3
- · 2 sets of PID controllers
- Built-in PLC with 10k steps program capacity and real-time clock (RTC)
- Built-in Modbus and BACnet MS/TP communication
- Optional communication cards: PROFIBUS DP, DeviceNet, Modbus TCP, EtherNet/IP, CANopen, PROFINET and BACnet IP
- Built-in Quick Start and industry recipes to simplify installation and setup



Built-in EMC Filter



• EN61800-3 C2 & C1

Built-in DC Choke



- Suppress harmonics, THDi < 48%
- EN61000-3-12

Protection Class



• IP41 Dust Resistant Type (standard)



 IP55 Waterproof Type^(optional)



Power Range	0.75 ~ 5.5 kW 1 ~ 7.5 HP	11 ~ 22kW 15 ~ 30HP	30 ~ 37kW 40 ~ 50 HP	45 ~ 55kW 60 ~ 75HP	75 ~ 90 kW 100 ~ 125 HP
	220 V / 3-phase				
CFP2000	380 to 480 V / 3-phase				
	600 V / 3-phase				

Applications

HVAC, Fans and pumps, Water supply and treatment

Motor-Mounted Pump Drive MPD

Highly Efficient Pumping Solution

- Adopts an efficient IE5 motor for energy efficiency, compliant with EN61800-9-2 IES2
- IP55-rated protection level
- Built-in PLC with 14k steps program capacity and RTC for flexible operation
- Suitable for water pumps requiring constant pressure and variable frequency; built-in multi-pump control of up to 8 pumps
- Smart pumping: Multi-pump redundancy, flow estimation, cavitation protection
- · Pumping protection: Dry pump, high/low water pressure
- Optional EMI for EN61800-3 C1/C2 compliance
- Delta's optional dedicated pumping application with bluetooth connection for monitoring and adjustment



Structure



 ϵ

Power	0.75 ~ 7.5 kW	11~22kW
Range	1 ~ 10 HP	15~30HP
MPD	460 V / 3-phase	Estimated Launch in Q4, 2024

Applications

Industrial / commercial water supply systems, Water supply systems in residential areas, Water pumps for pressurization and transportation



Motors

PMa Synchronous Reluctance Motor MSI

High Power Density and High Efficiency

- Built with the latest materials and magnetic reluctance technology
- Ultra-high efficiency: Rated load/partial load
- High efficiency IE4 without rare earth elements (NdFeB)
- · Lightweight design, small size, and high power density
- Low noise and vibration
- Easy replacement for a corresponding motor frame size
- · IP55 protection
- Flexible installation: Flange mounting/foot mounting



High Efficiency and Energy-Saving Systems:

- Quick Settings: Enter MSI motor codes for Delta's motor drive to automatically identify and load the motor parameters
- Space-saving: 1 ~ 2 frames smaller than induction motors with the same power range

Fan and Pump Applications



Power Range (kW)	0.75	1.1	1.5	2.2	3	4	5.5	7.5	11	15	18.5	22	30	37	45	55	75
1,500 rpm Standard MSI + MS300 Series	380V/	3-pha	se														
3,000 rpm Standard MSI + MS300 Series	380 V /	3-pha	se														

^{*} Applicable system voltage is 380 V.

Applications

Fans and pumps, Compressors, Industrial machinery

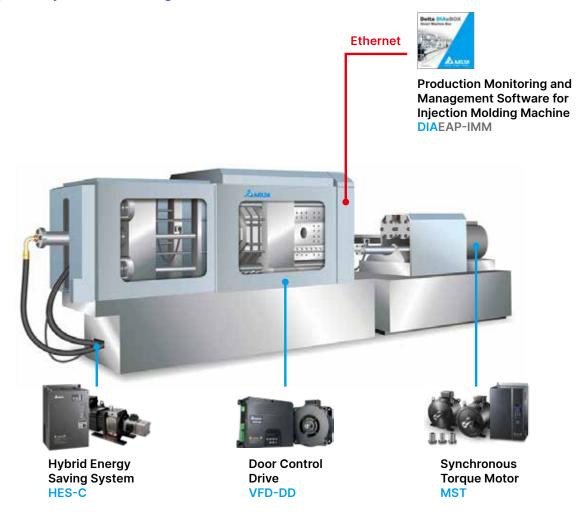
Hybrid Injection Molding Solution

High Energy Efficiency, Precise Control and User-friendly Design for Optimized Injection Molding Processes

- Perfect combination of industrial know-how and advanced key components for high performance and energy-saving injection molding solutions:
 - Hybrid Energy Saving System HES-C:
 Precise pressure and flow control for each process to ensure highly accurate injection for stable and consistent products and quality
 - Synchronous Torque Motor MST:
 Replaces hydraulic motors or gearboxes; simultaneously performs mold opening and material feeding to shorten production cycle and increase productivity
 - Hybrid Servo Drive VFD-VJ: Built-in pressure control algorithm
- Compatible with production monitoring and management software (DIAEAP-IMM) for real-time production data collection, handling and monitoring



Delta Hybrid Injection Molding Solution





Hybrid Energy Saving System

HES-C

- · Significant energy efficiency
- High overload capability
- Three sets of PID pressure control
- S-Curve for pressure/smooth flow control
- Field-weakening motor control
- Easy commissioning

- Multiple protections
- Multi-pump control for confluence/flow diversion
- User-friendly software for machine commissioning
- Diagnoses of component health



Flow Range (L/min)	63	80	100	125	160	200	250	320
HEC-C	230 V							
HES-C	460 V							



Synchronous Torque Motor

MST

- High torque at low speed and stable operation: Precise control of feeding position
- Direct drive, no energy loss during transmission
- Fast acceleration/deceleration response and zero-speed holding function to avoid screw rotation during injection
- · High efficiency, low noise
- Long service life, easy maintenance (No oil lines, belts, or gearboxes)
- · Direct oil cooling in oil tanks, no need to install additional water tanks
- Shortens molding cycle and improves production efficiency

(

Power Range (kW)	(kW) 15		30	55	75	132	160	220	280
MST	460 V								



Hybrid Servo Drive

VFD-VJ

- · Built-in pressure control algorithm
- Multi-pump convergent flow control
- PG card and communication card on control board
- Supports CANopen communication
- · Built-in brake unit
- Protection of insufficient pump oil
- Supports IPM motor parameter auto-tuning
- 4k~10kHz adjustable carrier frequency

CE

Power Range (kW)	11	15	18.5	22	30	37	45	55	75
VFD-VJ			230 V						
VID V3	460 V								



Full Electric / Hybrid Injection Molding Solution IAS Series

Flexible Deployment, Full Electric
Controller, High Speed and Precision,
Energy Saving

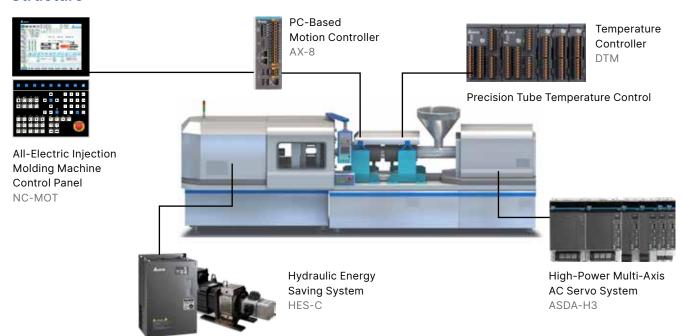
An integrated system platform with Delta automation control solutions

- Supports various types of injection molding machines, such as single-color, multi-color, horizontal, vertical, and two-plate machines
- · High-speed IPC controller with high response, precise control
- · Supports different machine types, such as electric, oil and hybrid
- · Barrel synchronous temperature rise function
- User-defined function to change machine operating flow quickly
- Hydraulic Energy Saving System HES-C provides precise pressure and flow control for each process to ensure accurate injection, enhancing stability and quality
- ASDA-H3 high power modular multi-axis servo drive provides common DC bus design to improve energy efficiency and reduce space

Secondary development platform DIAStudio

- · Provides users an interface and process control integrated development environment
- Provides complete examples and source code for easy secondary development
- · Reserves the flexibility for customized development
- Online debugging, editing, and monitoring tool

Structure





Intelligent Injection Molding Monitoring Solution

DIAEAP-IMM

The Best IIOT Solution for Machine Tools

- · Injection controller data collection
- Real-time production monitoring:
 Manufacturing information visualization, Data digitization,
 Mobile device interface, Remote production management
- Efficient e-Forms: Daily quality daily report,
 OEE report, Production history, Trend charts, and more
- Optimizes production efficiency: Big data analysis, Parameter optimization, Reduce inefficiency
- Integration of systems:
 Integrates different brands of injection molding machines and ERP/MES



















- Web server base structure
- User interface for injection molding machine industry
- Tags monitoring and work order status notification







Parameter Wizard

- Machine hour overview
- · Product information
- Mold lifespan
- · Parameters monitoring
- Production record



Quality manager



Injection Molding Wizard

- Quality overview
- Fault analysis
- Virtual inspection



Production manager



Reporting

- OEE, Activation, Production, Working hours analysis
- Production history
- Mobile device interface
- Remote production management
- Production trend report

Optimizes Manufacturing Efficiency

- Production experience can be recorded and accumulated, improving equipment parameters and manufacturing processes
- Edge computing and real-time analysis of injection molding machine, ensuring quick response, higher installation efficiency

Logistics

Telescopic Belt Conveyor Intergrated Drive LTC

Integrated Double VFDs, PLC and 24 VDC Power Supply

- Built-in PLC 14K steps logic controller to achieve integrated drive control
- Integrated 35W 24VDC power supply
- 21 DI (17 user-defined DI & 4 internal defined DI), support NPN/PNP mode switching
- 13 DO (8 User-defined DO & 5 Internal defined DO), high reliability relays support 220 V_{AC} and 24 V_{DC}, with 1 DO supporting 380 V_{AC} load)
- Large capacitance and common bus design: No need for optional brake and resistor, reduces installation costs
- · Regenerative energy, intelligent soft brake

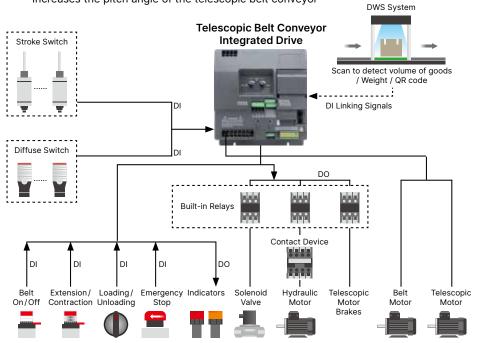


Solution Architecture

- DWS System: Dimension Weight Scanning System
- Oil solenoid valve:

Reduces the pitch angle of the telescopic belt conveyor

 Hydraulic motor: Increases the pitch angle of the telescopic belt conveyor





Compact Size

Reduces control cabinet size by 60%



Integrated Drive

Integrates motor drives and PLC



Easy Installation

Simple wiring for installation



Fast Tuning

Simple parameters setting



Easy Maintenance Quick replacement



Optimal Costs

Reduces the number of parts in the control cabinet

Power Range

380~480Vac/3-phase

Model	VFD220	7LTC43A	VFD4015LTC43A		
Inverter Unit	VFD1	VFD2	VFD1	VFD2	
Applicable Motor Power (kW)	2.2	0.75	4.0	1.5	
Applicable Motor Power (HP)	3.0	1.0	5.5	2.0	
Frame Size		,	4		



Distributed Electric Control Cabinet Drive VFD-EL-D

Highly Integrated Peripheral Electrical Components, Energy and Cost Effective

- EL-DL/EL-DS models: 5DI/3DO, EL-DA models: 10 DI/6DO
- Supports Modbus / CANopen
- Supports IM / IPM / SPM motor
- High overload capacity: 200% for 3 seconds, 180% for 10 seconds, and 150% for 60 seconds
- EL-DL/EL-DS: one channel of 24 V/250 mA power supply;
 EL-DA: two channels of 24 V/250 mA independent power supply
- Sufficient I/Os to reduce external switching power supplies and intermediate relays
- The PUD1 keypad can be pulled out to serve as a replacement for conventional buttons and indicator lights
- One-button parameter copy via keypad PUD1
- · Ultra-high air volume DC fan





DA Series



DS Series



DL Series



Power Range	2.2 kW	4.0 kW	5.5 kW
	3 HP	5 HP	7.5 HP
VFD-EL-D		460V/3-phase	

Applications



Matrix line belt conveyor



Turning belt conveyor



DWS front-end belt conveyor



Climbing belt conveyor

Applications

- Electric distribution panel
- Industrial control situations requiring more digital input/output terminals and complex system wiring

Elevator and Door Control

Integrated Elevator Drive IED-S

Space-Efficient Integrated Drive and Control

Versatile I/O Terminals

- 25 digital input ports
- 8 relay output ports
- 5 high-voltage input ports

Encoders

- Incremental
- Sin/Cos
- SICK HIPERFACE
- HEIDENHAIN EnDat 2.1

Control

- Highly efficient group control of up to 8 elevators without additional control cards
- Various operation modes: Demo, attendant service, and time-based
- Single / double-door elevator applications
- Max. 63 floors

Efficiency

- Direct stop: Multi-speed control to provide a comfortable ride with higher efficiency
- Peak hours operation: Improves peak hours operation efficiency
- Full-load bypass operation: Arrives at designated floor without stopping

Auto-Adjustment

- Auto-learning hoistway and auto floor height detection
- Auto-tuning motor parameters without load disconnection
- PC software monitors motor operation status



Energy Saving

- Lighting and air circulation scheduling for elevator cars
- Standby mode to save energy

Certifications Compliant

- CE, UL certifications
- Supports Safe Torque Off (STO) SIL2
- Safety circuit certificate for electronic components
- Certificate for self-monitoring subsystem
- Compliance with CN elevator verification, meets EN81-20/50



Power Range	5.5 kW 7.5 HP	7.5 kW 10 HP	11 kW 15 HP	15 kW 20 HP	18.5 kW 25 HP	22 kW 30 HP	30 kW 40 HP	37kW 50HP	45 kW 60 HP	55 kW 75 HP	75 kW 100 HP
150.0	230 V / 3-ph	nase									
IED-S	460 V / 3-ph	nase									

Applications

Commercial and residential building, Freight elevators, MR and MRL elevators



Advanced Elevator Drive New **EB3000**

Safe, Smart and Comfortable

- Built-in STO (SIL3), complies with EN81-20/50
- Optional models with built-in filter, complies with EN12015, EN12016
- Built-in brake transistor
- Built-in CANlift CiA 417 and DCP 3/4
- Flexible UPS configuration
- Supports various encoders: Endat2.2, SSI, BiSS-C and more
- · Direct docking mode to decrease creeping and travel time
- Data logger with 6 trigger modes
- Bluetooth connection for remote control via the app











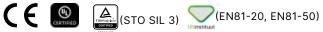


Power	2.2~3.7kW	4~18.5kW
Range	3~5HP	5~25HP
EB3000	230 V / 1-phase	460 V / 3-phase













Applications

MR and MRL elevators, New installation or replacement cases

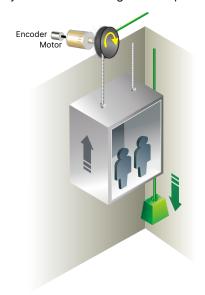
Elevator Drive VFD-ED

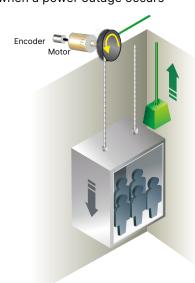
Excellent Time Sequence Control for Smooth Rides

- Supports induction and permanent magnet motors
- Precise control of S curve performs smooth start and stop for a comfortable ride
- Optional PG feedback cards (Incremental/SinCos/SICK HIPERFACE/HEIDENHAIN)
- Highly precise field-oriented vector control
- · Automatic torque compensation function to prevent elevators from slipping or vibrating
- Emergency operation enabled with UPS or battery when a power outage occurs
- · Wall-mount or embedded installation
- Built-in LED digital keypad
- Built-in plentiful IO terminals for various elevator applications
- 1 CANopen and 2 RS-485 (Modbus)

Emergency Operation

- Supports single phase 230 V_{AC} uninterrupted power system (UPS)
- · Automatically determines the light load operation direction when a power outage occurs









(EN81-1+A3, EN81-20)

Power Range	2.2 kW 3 HP	3.7 kW 5 HP	4 kW * 5 HP	5.5 kW 7.5 HP	7.5 kW 10 HP	11 kW 15 HP	15 kW 20 HP	18.5 kW 25 HP	22 kW 30 HP	30 kW 40 HP	37 kW 50 HP	45 kW 60 HP	55 kW 75 HP	75 kW 100 HP
	230 V / 1-	-phase												
ED			230V/3	-phase										
			460 V / 3	-phase										

*Min. power range of the 460 V model: 4 kW

Applications

Commercial and residential building, Freight elevators, MR and MRL elevators





Compact Elevator Drive MH300-L

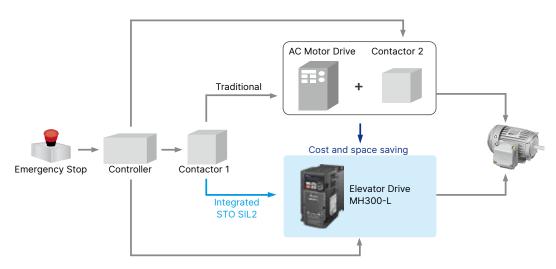
Compact Design with Open-Loop Control for Precise Time Sequence





CERTIFIED CHARGE

- Supports asynchronous motors with open-loop control
- Precise control of S curve performs smooth start and stop for a comfortable ride
- Compact design and user-friendly operation
- Emergency Power Supply (EPS) / Automatic Rescue Device (ARD) and sequence control functions for elevator applications
- Built-in 5-digit 16-segment LCD digital keypad
- Built-in EMC filter^(optional) complies with EN 12015/EN 12016 standards for lift applications
- Built-in brake chopper to enhance braking capability
- 7 digital inputs (extension up to 10) and 1 relay output (extension up to 3)
- Integrated Safe Torque Off (STO) SIL2



Power Range	2.2 kW 3 HP	3.7 kW 5 HP	5.5 kW 7.5 HP	7.5 kW 10 HP	11kW 15 HP	15 kW 20 HP
MH300-L	230V/3-phase					
		460 V / 3-phase				

Applications

Low floor residential building, IM open-loop elevators of villas

Textile

Textile Vector Control Drive CT2000 Series

Plate Mount, Flange Mount, Wall Mount

- Deceleration Energy Backup (DEB) function for smooth motor deceleration control
- Supports both asynchronous and synchronous motors
- · Common DC BUS design
- Built-in 10K steps PLC programming capability and RS-485 with MODBUS communication
- Optional communication cards are available upon request
- SEMI F47, CE, UL Certifications (*1)



Plate-Mounting Type

In response to different textile environments, liquid cooling is sometimes used to reduce the impact of harsh environments on air-cooled heat dissipation. Platemount design can be applied to the liquid cooling plate for heat dissipation, suitable for customer's requirements.

*Available for models with names ending in A

Flange-Mounting Type

Flange-mount installation for the fanless model. Prevents overheating problem caused by fiber or dust clogging the fan or entering the drive. Suitable for spaces with cooling ducts.

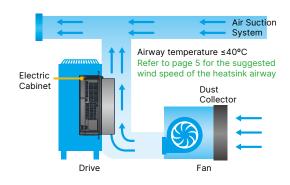
*Available for models with names ending in B

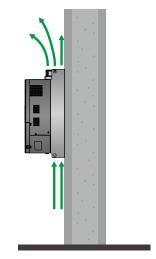
Wall-Mounting Type

Large fan design for wall-mount installation, fulfills general textile applications.

*Available for models with names ending in C







* Available for Flange-mounting and Wall- mounting types

460V (kW)	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90
460V (HP)	7.5	10	15	20	25	30	40	50	60	75	100	125
Plate-Mounting Type	Α		В		С		D					
Flange-Mounting Type		В		С		D						
Wall-Mounting Type				В			С		[)		

Applications

For applications requiring flange mount, wall mount and finless installation, such as textile machines, the flangemount heat dissipation duct design must meet CT2000 specifications



^{*1:} Finless Drive does not have SEMI F47 or UL certification



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^{*}We reserve the right to change the information in this catalogue without prior notice.